



 **SPINEA**
BY TIMKEN



DSM series

MOUNT IT YOUR WAY

DSM

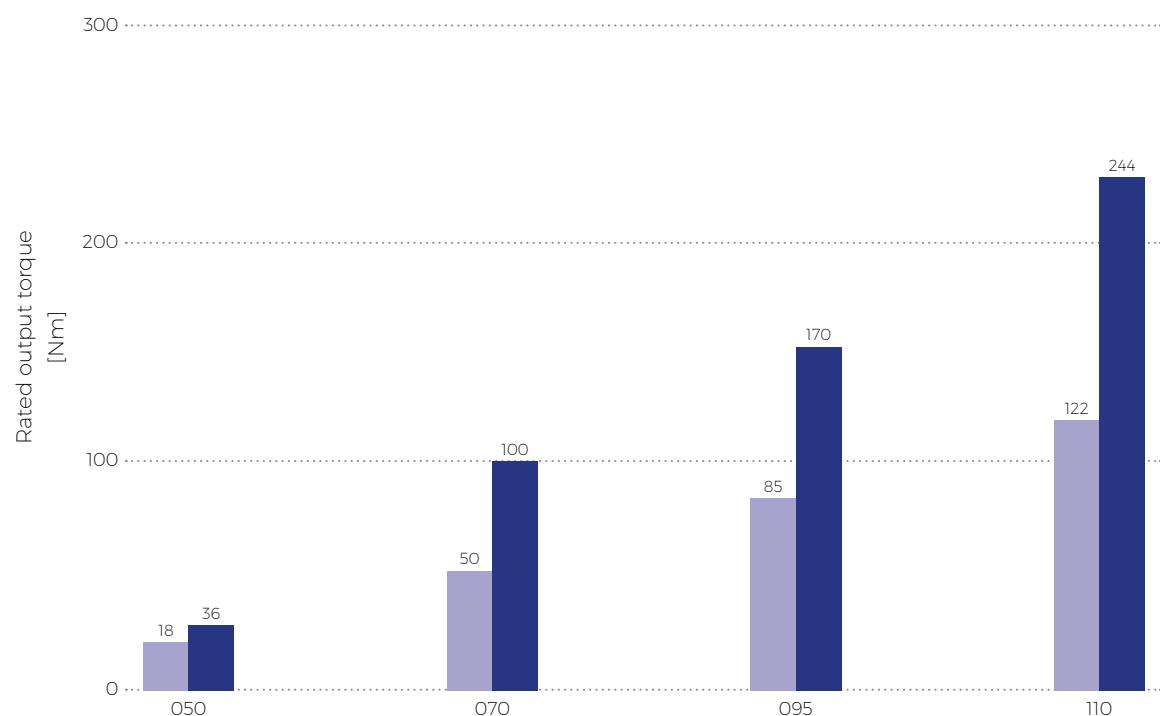
8.3 DSM series



Advantages

- **low lost motion**
- **low moment of inertia**
- **high reduction ratio**
- **high kinematic accuracy**
- **high moment overload capacity**
- **high capacity of the integrated radial-axial output bearings**
- **high dynamic performance**

The **DriveSpin® DSM** modular rotary positioning modules provide for controlled rotary motion and transfer of torque with a high positioning accuracy and precision. The output flange of the module allows capturing both radial and axial forces. The modules feature a special design, which allows versatile connections, also without additional devices. Actuators can be combined in many ways using the modular system. The simple design integration ability and small dimensions allow to create kinematic assemblies from DSM modules for end effectors, but also for additional devices and positioners. Selection of a module size depends on the required load-carrying capacity and the number of the motion axis degrees of freedom. The DSM Series is characterized by simple and quick assembly and reduces overall cost. Compact design ensures optimum mounting options and application possibilities, even in confined installation spaces. These actuators are used in applications that require high torque density, precision and dynamics. Rated output torque is within 18 Nm – 122 Nm.



Tab. 8.3a: Rated output torque

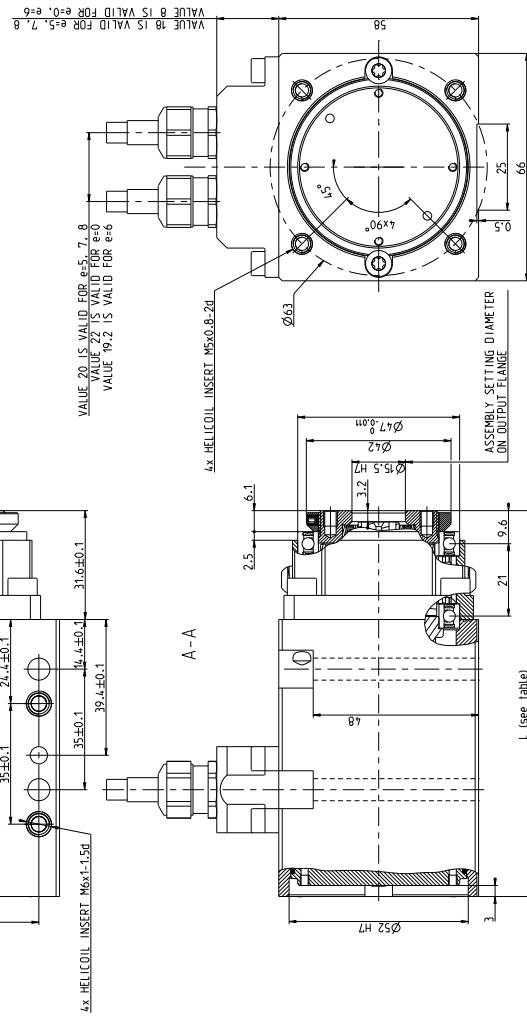
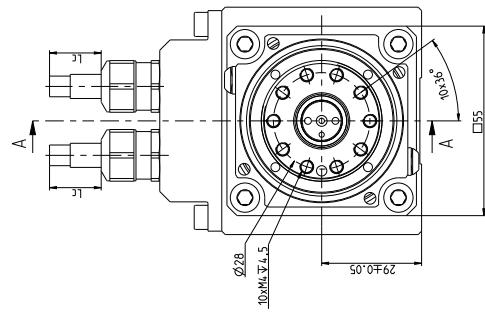
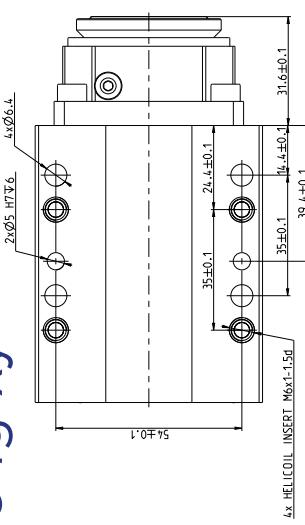
Size	050	070	095	110	
Rated output torque	T_R [Nm]	18	50	85	122
Acceleration/braking output torque	T_{acc} [Nm]	36	100	170	244

DSM 050 - i - abcde-fg-xy

DSM 050 - i - abcde-fg-xy



Projection



VALUE 31 IS VALID FOR e=0

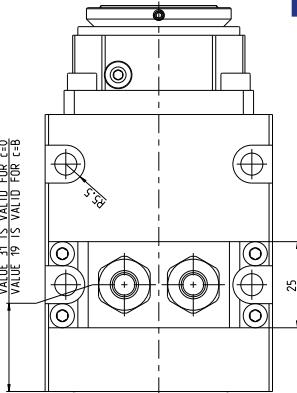
VALUE 20 IS VALID FOR e=5, 7, 8

VALUE 22 IS VALID FOR e=0, e=6

VALUE 19.2 IS VALID FOR e=6

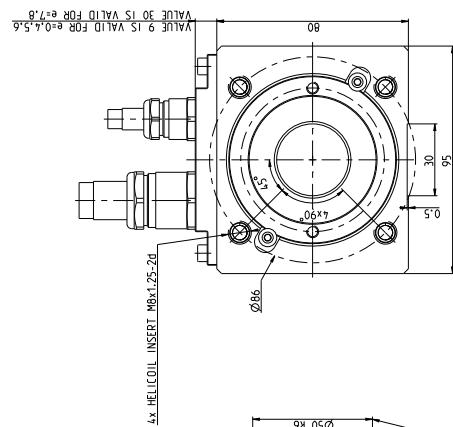
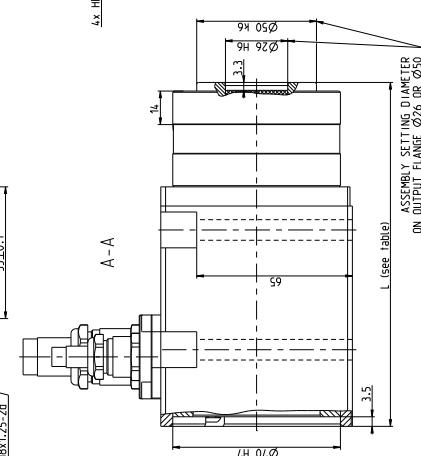
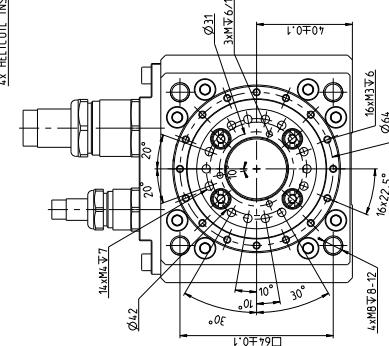
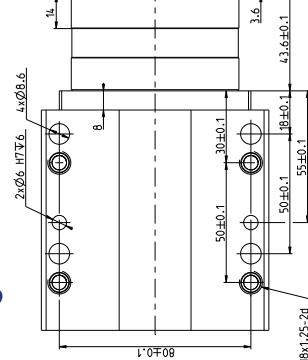
VALUE 18 IS VALID FOR e=5, e=0, e=6

VALUE 8 IS VALID FOR e=5, 7, 8



With brake				
Size	Feedback type (d)	Dimension L ± 0.5 [mm]	Weight m [kg] *	Dimension L ± 0.5 [mm]
DSM 050	OA	112	1.4	142
	OB OC	112	1.4	142
	OD OE	112	1.4	142
	OK OL	119	1.4	152
				1.6
				1.6
				1.6
				1.6

DSM 070 - i - abcde-fg-xy



Size	Feedback type (d)	Without brake		With brake	
		Dimension L ± 0.5 [mm]	Weight m [kg]*	Dimension L ± 0.5 [mm]	Weight m [kg]*
DSM 070	OA	144	3.2	177	4.2
	OB,OC	144	3.2	177	4.8
	OD,OE	144	3.1	177	4.1
	OH	154	3.4	199	4.6

Page 3

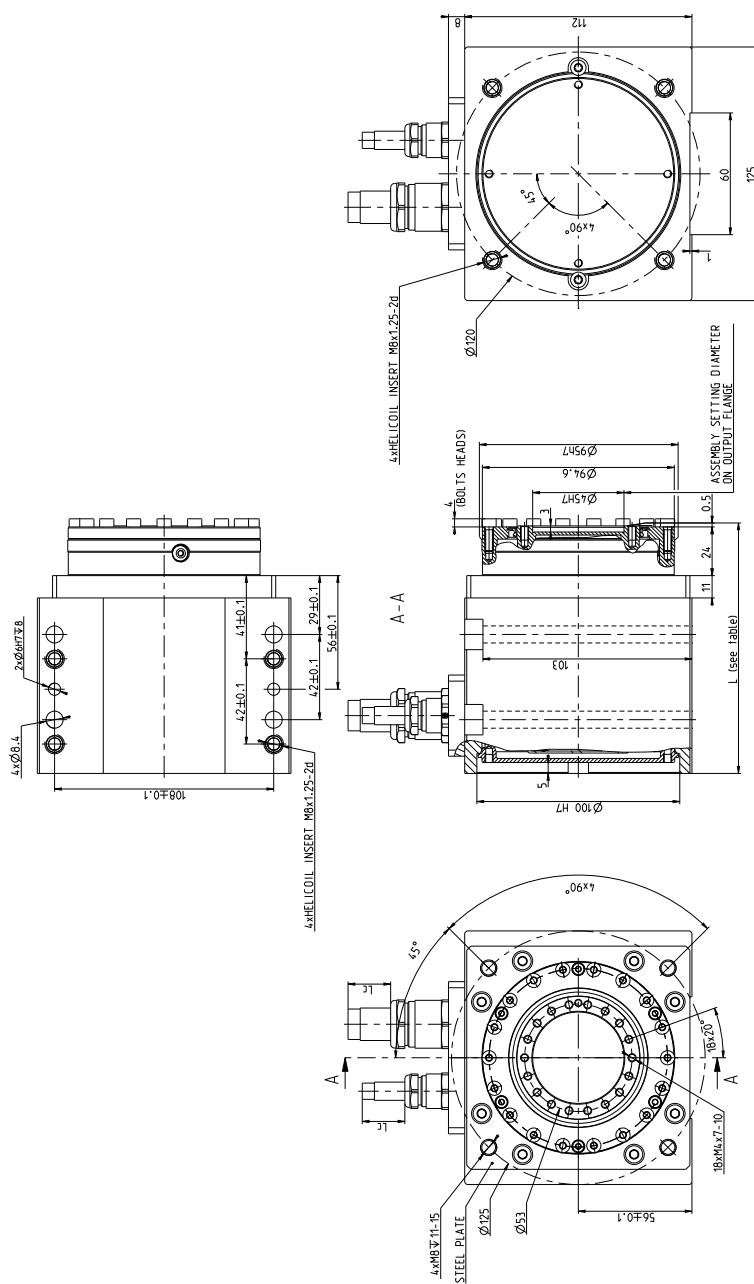


DSM 095 - i - abcde-fg-xy

DSM 095 - i - abcde-fg-xy



Projection

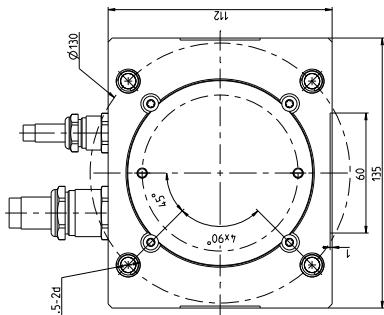
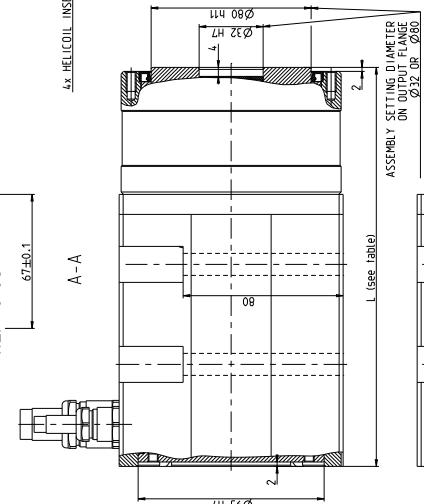
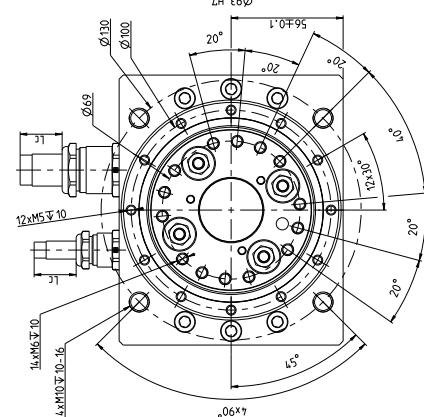
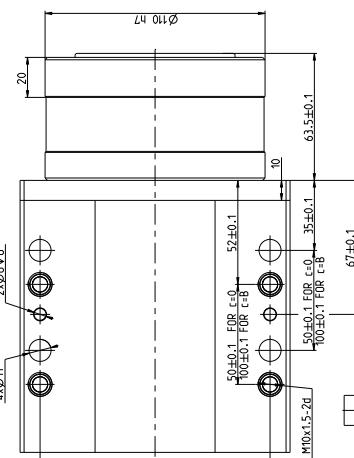


Size	Feedback type (d)	Without brake		With brake	
		Dimension L ± 0,5 [mm]	Weight m [kg]*	Dimension L ± 0,5 [mm]	Weight m [kg]*
DSM 095	QA	122	5,9	145	6,5
	OB,OC	122	6,1	145	6,6
	OD,OE	122	6,0	145	6,7
	OG,OH,OF	142	6,6	165	7,3

DSM 110 - i - abcde-fg-xy



Projection



Size	Feedback type (d)	Without brake		Weight m [kg]*	Dimension L ± 0.5 [mm]	Weight m [kg]*	Dimension L ± 0.5 [mm]	Weight m [kg]*
		OA	OB,OC					
DSM 110	OD,OE	200	200	10.5	252	252	252	12.4
	OH	200	200	10.6	252	252	252	12.5

Tab. 8.3b: DSM series technical data table

Reduction Gear parameters		Tolerance		DSM 050	
Reduction ratio	i			63	
Rated output torque	T _R [Nm]			18	
Acceleration/braking output torque	T _{acc} [Nm]			36	
Rated input speed	n _r [rpm]			2 000	
Maximum allowable input speed ⁹⁾	n _{max} [rpm]			5 000	
Allowable moment ^{2 3)}	M _{cmax} [Nm]			44	
Tilting stiffness ^{1 6)}	M _t [Nm/arcmin]			4	
Torsional stiffness ^{1 7)}	K _t [Nm/arcmin]			2.5	
Lost motion	LM [arcmin]			< 1.5	
Hysteresis	H [arcmin]			< 1.5	
Rated radial force ²⁾	F _R [kN]			1.44 ⁸⁾	
Maximum axial force ^{2 4)}	F _{a max} [kN]			1.9	
Gear lubrication				Grease Castrol TRIBOL GR TT 1 PD	
Reduction gear limit temperature	[°C]			60 °C	
Standard ambient temperature range	[°C]			-10 °C to +40 °C	
Motor parameters					
DC BUS voltage	U _{dc} [V _{dc}]	+/- 10%	24	320	560
Motor rated speed	n _r [rpm]		3 500	3 500	3 500
Motor rated torque	M _r [Nm]	+/- 10%	0.23	0.23	0.23
Motor rated current	I _r [A _{rms}]		7.1	0.58	0.58
Motor stall torque	M _o [Nm]	+/- 10%	0.24	0.24	0.24
Motor stall current	I _o [A _{rms}]		7.4	0.6	0.6
Motor peak torque	M _{max} [Nm]	+/- 10%	1	1	1
Motor peak current	I _{max} [A]		30.8	2.5	2.5
Motor back-EMF constant	K _E [V _{peak} /krpm]	+/- 10%	2.7	36	36
Motor torque constant	K _T [Nm/A _{rms}]	+/- 10%	0.032	0.4	0.4
Terminal resistance (L-L)	R _{2ph} [Ω]	+/- 10%	0.2	36	36
Terminal inductance (L-L)	L _{2ph} [mH]	+/- 20%	0.2	36	36
Number of poles	2p		6	6	6
Electromagnetic brake DC supply	[V _{dc}]			24, Special	
Electromagnetic brake torque at input	[Nm]			0.4	
Protection class				IP 64	
Motor Insulation class				F	
Paint				RAL 9005	
Motor number of phases				3	
Motor type of connection				Y(star-configuration)	

1) Mean statistical value

2) Load at output speed 32 rpm for size 050, other sizes at 15 rpm

3) Moment M_c max at F_a=0. If F_a≠0 see Glossary4) Axial force F_a max for M_c=0 (In case of size 050 also F_r=0 condition has to be fulfilled). If M_c≠0 see Glossary

5) 3 900 rpm for ratio 67 : 4 500 rpm for ratios 89, 119

6) The parameter depends on the high precision reduction gear version.

7) The parameter depends on the version, ratio and lost motion of the high precision reduction gear.

8) For size 050 it is value of MAXIMUM RADIAL FORCE F_{r max} for a₂=0; F_a=0 and at 32 rpm output speed. For a₂>0; F_a=0 at 32 rpm output speed F_{r max} = 0.044/(a₂+0.0305) [kN]. a₂ represents the distance of the radial force centre from the front of the output flange in meters see Glossary.

9) Instantaneous speed peak that may occur within the working cycle. Note please the temperature on the gear case that should not significantly exceed 60°C

10) 4 500 rpm for ratio 73 : 4 800 rpm for ratio 95

Tab. 8.3b: DSM series technical data table - continued

DSM 070			DSM 095			DSM 110		
57, 75		73, 95			67, 89, 119			
50		85			122			
100		170			244			
2 000		2 000			2 000			
5 000		4 500 / 4 800 ¹⁰⁾			3 900 / 4 500 ⁵⁾			
142		410			740			
35		120			150			
7		15			22			
< 1.5		< 1			< 1			
< 1.5		< 1			< 1			
2.8		3.5			9.3			
4.1		11.1			13.1			
Grease Castrol TRIBOL GR TT 1 PD		Grease Castrol TRIBOL GR TT 1 PD			Grease Castrol TRIBOL GR TT 1 PD			
60 °C		60 °C			60 °C			
-10 °C to +40 °C		-10 °C to +40 °C			-10 °C to +40 °C			
24	320	560	24	320	560	24	320	560
2 500	4 500	4 500	4 000	4 000	4 000	2 500	3 000	3 000
0.88	0.76	0.76	1.4	1.4	1.4	3.4	3.2	3.2
13	1.2	0.7	27	5.6	3.1	37	4.9	2.8
0.9	0.9	0.9	1.6	1.6	1.6	3.8	3.8	3.8
13.3	1.42	0.83	31	6.4	3.5	41	6	3
3	3	3	5.5	5.5	5.5	11	11	11
44.3	4.7	2.8	106.1	22	12.1	120	17	10
5.7	68.3	105.6	4.4	25	47	8	57	103
0.0677	0.63	1.09	0.052	0.25	0.46	0.09	0.65	1.14
0.13	17	40.5	0.052	1.2	4.36	0.027	1.4	4.5
0.25	34.4	87	0.11	2.84	8.71	0.15	7.4	24
10	10	10	10	10	10	10	10	10
24. Special			24. Special			24. Special		
4.5			2			4.5		
IP 64			IP 64			IP 64		
F			F			F		
RAL 9005			RAL 9005			RAL 9005		
3			3			3		
Y(star-configuration)			Y(star-configuration)			Y(star-configuration)		

IMPORTANT NOTES:

- Load values in the table are apply to the nominal life of $L_{10} = 6\ 000$ hours. Service life for average torque T_a and average speed n_a other than T_R, n_R can be calculated. Please contact manufacturer with estimated duty cycle.
- High precision reduction gears are preferred for intermittent duty cycles (S3-S8): output speed in an applications is inverted variable. The S1 continuous duty cycle should be consulted with manufacturer
- Please consult the maximum speed in duty cycle with the manufacturer
- The values in the table refer to the ambient temperature within 20°C - 25°C
- For ambient temperatures lower than -10°C pre-heating might be considered - please consult manufacturer

Tab. 8.3c: Inertia at input (DSM actuator without brake)

Feedback type (d)	$J_{w/o \text{brake}}$	DSM 050	DSM 070	DSM 095	DSM 110
OA	10^{-4} kgm^2	0.062	0.420	1.657	1.825
OB	10^{-4} kgm^2	0.061	0.487	1.646	1.814
OC	10^{-4} kgm^2	0.061	0.487	1.646	1.814
OD	10^{-4} kgm^2	0.037	0.416	1.640	1.830
OE	10^{-4} kgm^2	0.037	0.416	1.640	1.830
OF	10^{-4} kgm^2	-	-	1.661	-
OG	10^{-4} kgm^2	-	-	1.661	-
OH	10^{-4} kgm^2	-	0.416	1.661	1.830
OK	10^{-4} kgm^2	0.060	-	-	-
OL	10^{-4} kgm^2	0.060	-	-	-

Tab. 8.3d: Inertia at input (DSM actuator with brake)

Feedback type (d)	$J_{w \text{brake}}$	DSM 050	DSM 070	DSM 095	DSM 110
OA	10^{-4} kgm^2	0.121	0.780	1.707	2.193
OB	10^{-4} kgm^2	0.101	0.853	1.695	2.182
OC	10^{-4} kgm^2	0.101	0.853	1.695	2.182
OD	10^{-4} kgm^2	0.101	0.778	1.689	2.196
OE	10^{-4} kgm^2	0.101	0.778	1.689	2.196
OF	10^{-4} kgm^2	-	-	1.711	-
OG	10^{-4} kgm^2	-	-	1.711	-
OH	10^{-4} kgm^2	-	0.778	1.711	2.196
OK	10^{-4} kgm^2	0.100	-	-	-
OL	10^{-4} kgm^2	0.100	-	-	-

